



















 GLAZED PORCELAIN TILES					
DESIGN QUALIFYING REPORT					
DIGITAL PRINTING SATIN MATT COLLECTION (MARBLE)					
SIZE 450X900	CODE & NAME	1DL.SM	NOISE IVORY		
		2DL.SM	NOISE BEIGE		
		4DL.SM	NOISE ROSSO		
FEATURES					
Natural marble with a wide range of soft colours in a plain surface, imitating the beauty of natural marble and with value adding features of glazed porcelain tiles. The elegance of the marble is given by medium random decorations					
DEMENTION & SURFACE QUALITY					
		Description of the Test	Test Method	International Specification	Royal Porcelain Value
1		Length & Width (Average)	ISO 10545.2	Set by Manufacture	450 mmX900 mm (Squared)
		Deviation in Length & Width	ISO 10545.2	± 0.6 %	Max ± 0.05 %
2		Thickness (Average)	ISO 10545.2	Set by Manufacture	10.6 mm
		Deviation in Thickness	ISO 10545.2	± 10 %	Max ± 1.0 %
3		Straightness of Sides	ISO 10545.2	± 0.5 % (Max 2 mm)	0.2 % (Max) (1.0 mm)
4		Rectangularity	ISO 10545.2	± 0.6 % (Max 4 mm)	Rectified (Diagonal ±0.3mm)
5		Surface Flatness	ISO 10545.2	± 0.5 % (Max 2 mm)	0.2 % (Max) (1.8 mm)
6		Surface Quality	ISO 10545.2	Min 95 %	Min 95 %
PHYSICAL PROPERTIES					
7		Water Absorption by mass (Average)	ISO 10545.3	< 0.5 %	0.2 % (Max 0.3 %)
8		Modulus of Rupture	ISO 10545.4	> 35 N/mm ²	40.0 N/mm ²
9		Abrasive Resistance (Maximum)	ISO 10545.6	Set by Manufacture	Class IV (2100 revolutions)
10		Moh's Scale Hardness	EN 101	Set by Manufacture	6.0 – 7.0
11		Density	ISO 10545.3	> 2.0 g/cc	2.4 g/c
12		Colour Resistance to light	ISO 10545.16	Resistance	Resistance
THERMAL PROPERTIES					
13		Thermal Expansion	ISO 10545.8	< 90.0 X 10 ⁻⁷ °C ⁻¹	74.0 X 10 ⁻⁷ °C ⁻¹
14		Moisture Expansion	ISO 10545.10	Nil	Nil
15		Resistance to Thermal Shock	ISO 10545.9	Min 10 Cycle	Resistant
16		Resistance to Crazeing	ISO 10545.11	Min 4 Cycle	Resistant
17		Frost Resistance	ISO 10545.12	Resistance	Resistant
CHEMICAL PROPERTIES					
18		Chemical Resistance	ISO 10545.13	Resistant	Resistant
19		Resistance to Stains	ISO 10545.14	Min Class III	Class V
RANDOMNESS & DISPLAY OF THE TILES					
20		Display of Tiles	At least 4 tiles should be properly displayed to express random effect		
APPLICATIONS					
Product features are with high abrasion resistance and high scratch hardness. As such, it is indicated for flooring commercial areas like hotels etc as well as for domestic use (living room, corridors etc). This is not suitable for wet areas (like open veranda etc) since the smooth surface may be slippery.					
Prepared by:-		Manager - QA, R & D		Date	20-Feb-14
Revision No.		2		Date of Revision	1-Feb-16