DESIGN QUALIFYING REPORT						
ROYAL CERA	SIZE		60cm x 60cm-Rectified			
IDENTIFICATION NAME			LEGEND – Matte			
PRODUCT CATEGORY			Fully vitrified Full Body Porcelain			
	RC.0LD.000124.VS.05 RC.0LD.000477.VS.05		White			
			Light Brown			
CODE		RC.0LD.000431.VS.05	Brown			
	RC.0LD.000631.VS.05		Grey			
FEATURES						
	Desc	cription of the Test	Test Method			
1	Length & Width (Average)		ISO 10545.2	R(600 x600 mm) ±0.2 mm		
2	Rectangularity (Average)		ISO 10545.2	-		
3	Thickness (Average)		ISO 10545.2	$10.0 \pm 0.2 \text{ mm}$		
4	Surface Flatness (Average)					
	Centre Curvature related to the diagonal calculated from work size		ISO 10545.2	±0.4 %		
	Edge Curvature related to the corresponding work size		ISO 10545.2	±0.4 %		
	Warpage related to the diagonal calculated from the work size		ISO 10545.2	±0.4 %		
5	Water Absorption by mass (Average)		ISO 10545.3	less than 0.5%		
6	Modulus of Rupture (Minimum)		ISO 10545.4	35.0 N/mm²		
7	Abrasion resistance		ISO 10545-6	165mm ³		
8	Surface abrasion (PEI)		ISO 10545-7	Class III		
9	Resistance to Thermal Shock		ISO 10545.9	Resistant		
10	Resistance to Crazing		ISO 10545.11	Resistant		
12	Chemical Resistance		ISO 10545.13	Resistant		
13	Resistance to Stains		ISO 10545.14	Class V		
14	Color Resistance to light			Resistant		
15	Moh's Scale Hardness			7		
	APPLICATIONS					

Product features are full body porcelain with high **scratch hardness** . It is suitable for flooring **in medium traffic areas** . Cleaning & maintenance can be done with fresh water and household chemicals

Prepared by:	Eng. Prod.	Date	17-08-2014
Reviewed by:	Manager - QA, R &D	Date	17-08-2014
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