DESIGN QUALIFYING REPORT					
ROYAL CERA	SIZE	60cm x 60cm-Rectif	ied		
	IDENTIFICATION NAME	CRYSTAL – Lapato			
	PRODUCT CATEGORY	Fully vitrified Full Body Porcelain			
	CODE RC.CST.000113.0Z.05	White			
FEATURES					
	Description of the Test	Test Method			
1	Length & Width (Average)	ISO 10545.2	R(600 x600 mm) ±0.2 mm		
2	Rectangularity (Average)	ISO 10545.2	-		
3	Thickness (Average)	ISO 10545.2	$9.50 \pm 0.5 \text{ mm}$		
4	Surface Flatness (Average)				
	Centre Curvature related to the diagonal calculated from work size	ISO 10545.2	±0.4 %		
	Edge Curvature related to the corresponding work size	ISO 10545.2	±0.4 %		
	Warpage related to the diagonal calculated from the work size	ISO 10545.2	±0.4 %		
5	Water Absorption by mass (Average)	ISO 10545.3	less than 0.5%		
6	Modulus of Rupture (Minimum)	ISO 10545.4	35.0 N/mm²		
7	Abrasion resistance	ISO 10545-6	165mm ³		
8	Surface abrasion (PEI)	ISO 10545-7	Class III		
9	Resistance to Thermal Shock	ISO 10545.9	Resistant		
10	Resistance to Crazing	ISO 10545.11	Resistant		
12	Chemical Resistance	ISO 10545.13	Resistant		
13	Resistance to Stains	ISO 10545.14	Class V		
14	Color Resistance to light		Resistant		
15	Moh's Scale Hardness		7		
APPLICATIONS					

Product features are full body porcelain with high **scratch hardness**. It is suitable for flooring **in medium traffic areas**. Cleaning & maintenance can be done with fresh water and household chemicals

Prepared by:	Eng. Prod.	Date	22-08-2014
Reviewed by:	Manager - QA, R &D	Date	22-08-2014
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