Roval Porcelain Pvt Ltd

FO/QA/04/01

a	oll	DESI	GN QUALIFYING R	EPORT
	Siz	ze	60cm x 60 cm (RECTIFIED)	
Identification Name			CREAMA MARFIL - COLLECTION	
2/18D			Creama Marfil – Snow Creama Marfil – Lemon Chiffon Creama Marfil – Mint Cream	
CODES 2/28D 2/29D 2/78D				
		2/78D		
			Descript	ion of the Test
1	Length & Width (Av	verage)	ISO 10545.2	600mm*600mm (Rectified)
2	Rectangularity (Average)		ISO 10545.2	Rectified (Diagonal ± 0.6mm)
3	Thickness (Average)		ISO 10545.2	10.9± 0.1 mm
4	Surface Flatness (<i>i</i>	Average)	ISO 10545.2	
	Centre Curvature related to the diagonal calculated from work size		ISO 10545.2	0.3 % (Max) (1.9 mm)
	Edge Curvature related to the corresponding work size		ISO 10545.2	0.2 % (Max) (1.0 mm)
	Warpage related to the diagonal calculated from the work size		ISO 10545.2	0.2 % (Max) (1.2 mm)
5	Water Absorption by mass (Average)		ISO 10545.3	2.6% (Max 3.0 %)
6	Modulus of Rupture		ISO 10545.4	32.0N/mm ²
7	Abrasive Resistance		ISO 10545.7	Class III (1500 revolutions)
8	Thermal Expansion		ISO 10545.8	65.5 X 10 ⁻⁷ °C ⁻¹
9	Resistance to Thermal Shock		ISO 10545.9	Resistant
10	Resistance to Crazing		ISO 10545.11	Resistant
11	Frost Resistance		ISO 10545.12	Resistant
12	Determination of Chemical Resistance		ISO 10545.13	Resistant
13	Resistance to Stains		ISO 10545.14	Class V
14	Colour Resistance	to light		Resistant
15	Moh's Scale Hardn	less		6.0-6.5
			APPLICATIONS	